



**BIGHORN**

BIT **B** MASTER<sup>®</sup>

Catalog  
92-93





# BIG HORN INC.

P.O. Box 72865 • 1222 E. 38th Street • Chattanooga, Tennessee 37407 • (615) 867-9901

# Show Saddles



## Unique Saddle Package

Includes Matching Bridle and Breast Collar  
"Sold as a Package Only"

**NO. 1950**  
**15-1/2" SEAT**  
Saddle Package  
Golden Tan  
**\$2398.00**



Matching Strap Items

**Headstall:** Hand rubbed, doubled and stitched-mounted with hand engraved, Sterling Silver Plated trim. Accented with Jeweler's Bronze Diamonds and Bars.  
**Breast Collar:** Hand rubbed, doubled and stitched-mounted with hand engraved Sterling Silver Plated trim. Accented with Jeweler's Bronze Diamonds and Bars.



**TREE:** Fiberglass-covered Equitation Tree-12-1/2" Swell. Semi-Quarter Horse bars.  
**CANTLE:** 3-1/2" with 2" Tooled, hand sewn cantle binding.  
**RIGGING:** Double, Stainless Steel. Dropped D.  
**SEAT:** 15-1/2".  
**FINISH:** Golden Tan  
**TRIM:** Hand Engraved-Sterling Silver Plated-accented with Jeweler's Bronze Diamonds and Bars.  
**WEIGHT:** About 36 pounds.  
**SPECIAL FEATURE:** Soft and pliable seat jockey and fenders for closer contact with the horse.

**QUALITY WORKMANSHIP COMPLETES THIS PACKAGE**

**Pre-Turned Stirrup**



# Show Saddles



## Unique Saddle Package

Includes Matching Bridle and Breast Collar  
"Sold as a Package Only"

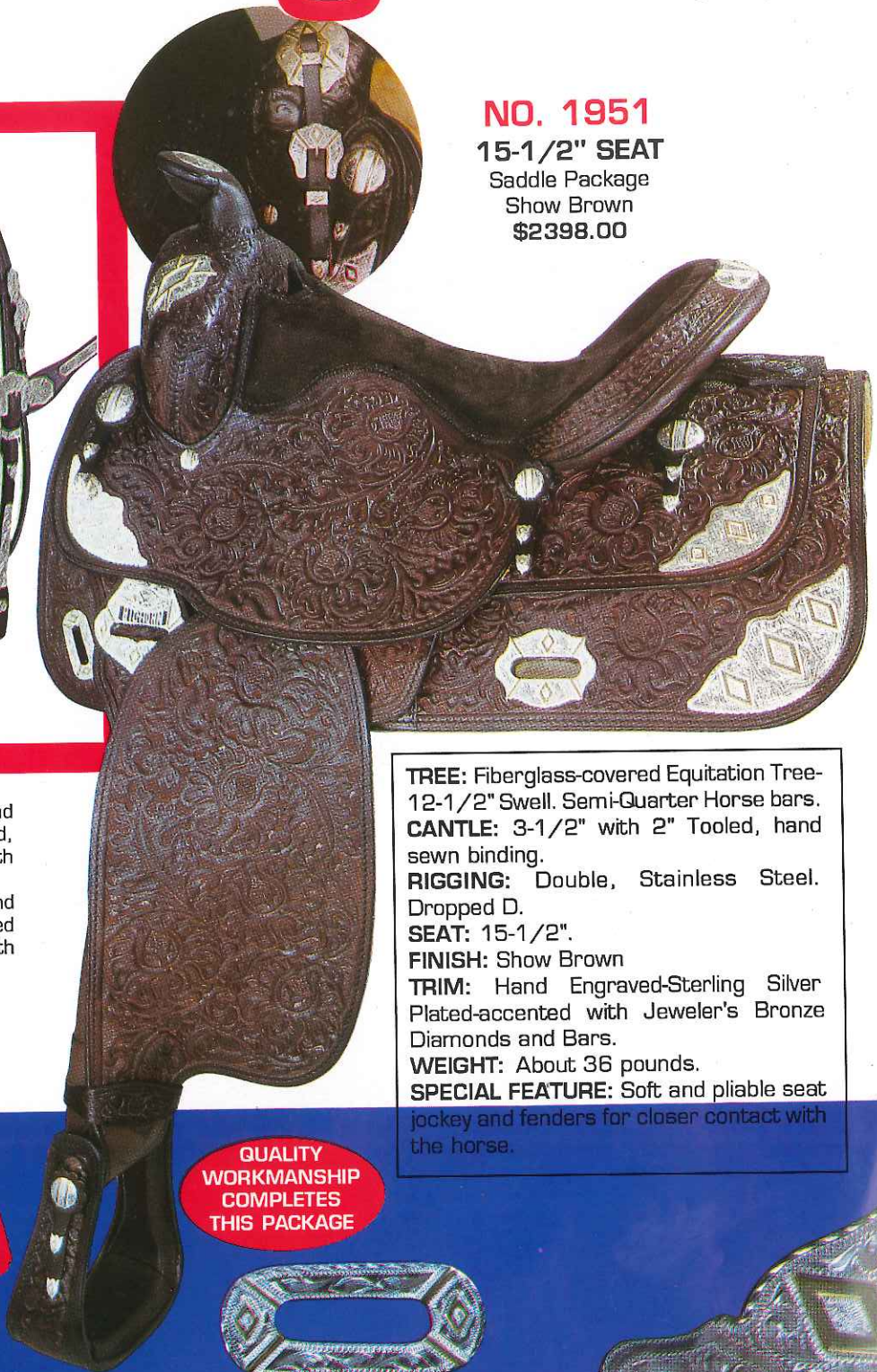
Matching Strap Items



**NO. 1951**

**15-1/2" SEAT**

Saddle Package  
Show Brown  
\$2398.00



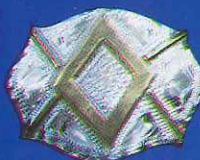
**Headstall:** Hand rubbed, doubled and stitched-mounted with hand engraved, Sterling Silver Plated trim. Accented with Jeweler's Bronze Diamonds and Bars.  
**Breast Collar:** Hand rubbed, doubled and stitched-mounted with hand engraved Sterling Silver Plated trim. Accented with Jeweler's Bronze Diamonds and Bars.

**TREE:** Fiberglass-covered Equitation Tree-12-1/2" Swell. Semi-Quarter Horse bars.  
**CANTLE:** 3-1/2" with 2" Tooled, hand sewn binding.  
**RIGGING:** Double, Stainless Steel. Dropped D.  
**SEAT:** 15-1/2".  
**FINISH:** Show Brown  
**TRIM:** Hand Engraved-Sterling Silver Plated-accented with Jeweler's Bronze Diamonds and Bars.  
**WEIGHT:** About 36 pounds.  
**SPECIAL FEATURE:** Soft and pliable seat jockey and fenders for closer contact with the horse.



Pre-Turned Stirrup

QUALITY WORKMANSHIP COMPLETES THIS PACKAGE





# Show Saddles

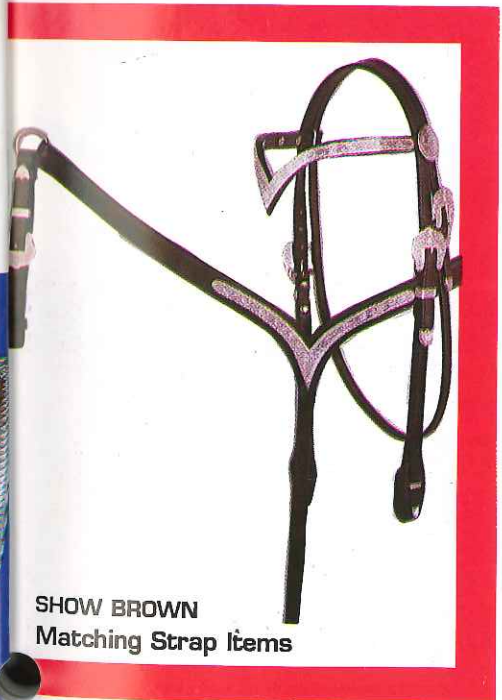
# Deluxe Saddle Package

"Sold as a Package Only"



**GOLDEN TAN**  
Matching Strap Items

Headstall: Hand rubbed, doubled and stitched-mounted with trim from Big Horn's Silver Collection.  
Breast Collar: Hand rubbed, doubled and stitched-mounted with trim from Big Horn's Silver Collection.



**SHOW BROWN**  
Matching Strap Items

**NO. 1952**  
15-1/2"  
SEAT  
Golden Tan  
EACH  
\$1898.00



**SPECIAL FEATURES**  
For 1952 and 1953  
Saddle Packages  
Soft and pliable seat jockey and fenders for closer contact with horse. All Silver trim is hand engraved Sterling Silver Plated and accented with a Bright Cut Edge.

**NO. 1953**  
15-1/2"  
SEAT  
Show Brown  
EACH  
\$1898.00



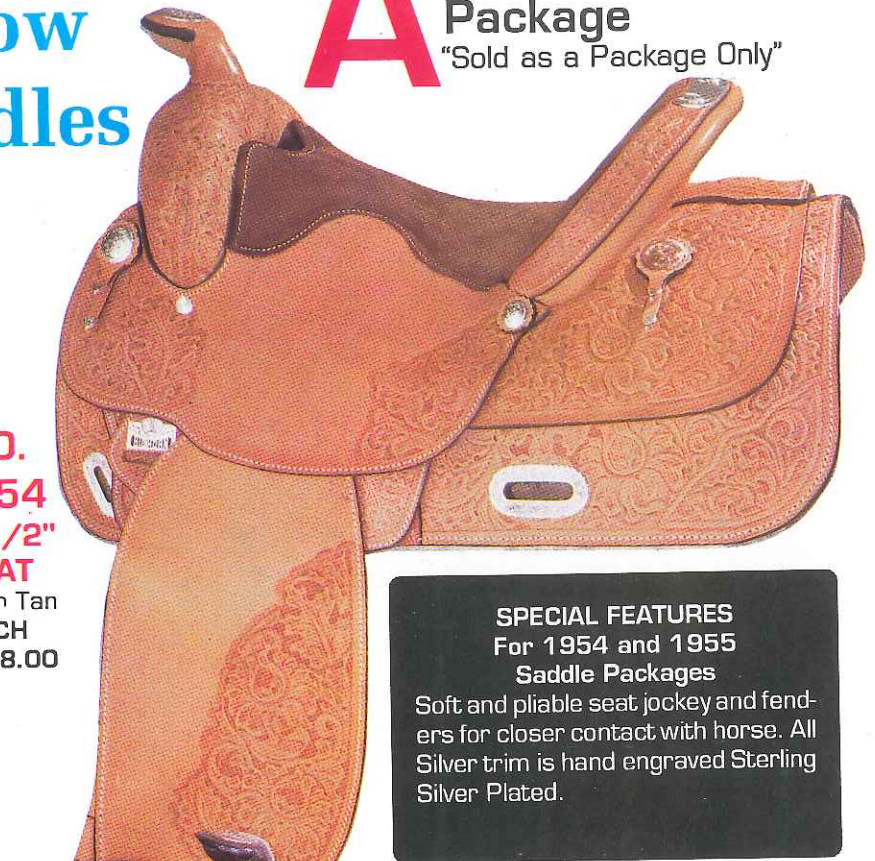
**TREE:** Fiberglass-covered Equitation Tree-12-1/2" Swell. Semi-Quarter Horse bars.  
**CANTLE:** 3-1/2" with 2" Tooled, hand sewn binding.  
**RIGGING:** Double, Stainless Steel. Dropped D.  
**SEAT:** 15-1/2".  
**FINISH:** Golden Tan or Show Brown  
**TRIM:** Hand Engraved-Sterling Silver Plated with a Bright Cut Edge.  
**WEIGHT:** About 36 pounds.



# Show Saddles

# A LL-Around Saddle Package

"Sold as a Package Only"



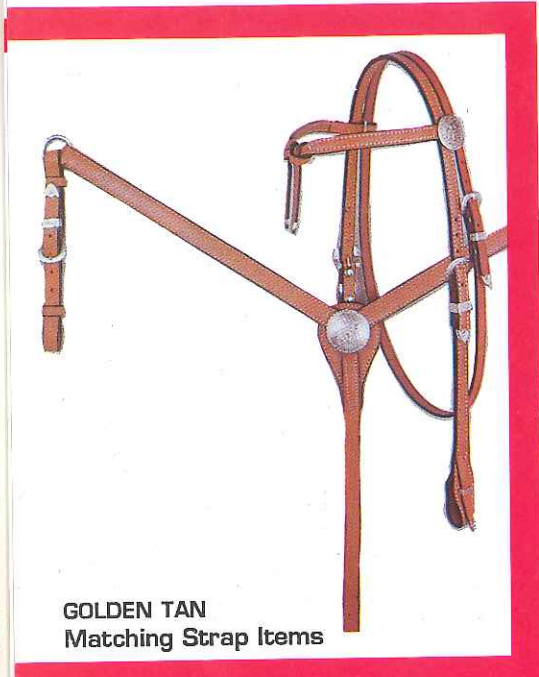
**NO. 1954**  
**15-1/2" SEAT**  
 Golden Tan  
 EACH  
**\$1598.00**

**SPECIAL FEATURES**  
 For 1954 and 1955  
 Saddle Packages  
 Soft and pliable seat jockey and fenders for closer contact with horse. All Silver trim is hand engraved Sterling Silver Plated.



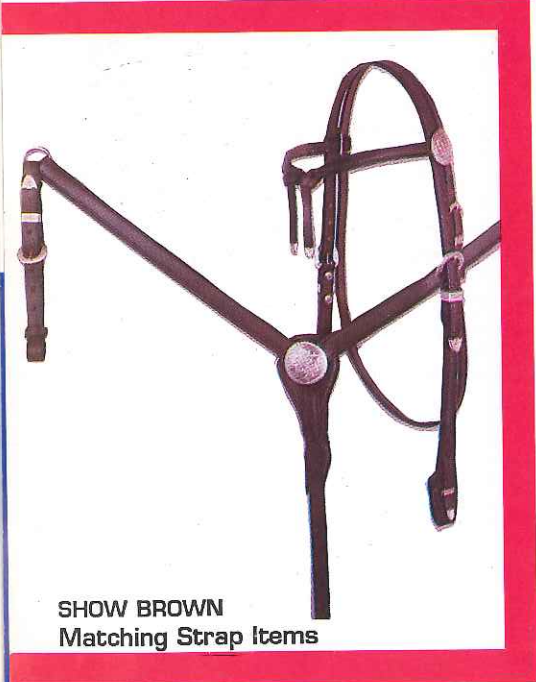
**NO. 1955**  
**15-1/2" SEAT**  
 Show Brown  
 EACH  
**\$1598.00**

**TREE:** Fiberglass-covered Equitation Tree-12-1/2" Swell.  
**CANTLE:** 3-1/2" with 2" Tooled, hand sewn binding.  
**RIGGING:** Double, Stainless Steel. Dropped D.  
**SEAT:** 15-1/2".  
**FINISH:** Golden Tan or Show Brown  
**TRIM:** Hand Engraved-Sterling Silver Plated Conchos, Tips, Cantle Plate, Cinch Plate and Breast Collar Plates.  
**WEIGHT:** About 36 pounds.



**GOLDEN TAN**  
 Matching Strap Items

**Headstall:** Futurity Browband-5/8" doubled and stitched with stained edges. Hand engraved Sterling Silver Plated trim.  
**Breast Collar:** 1" doubled and stitched with stained edges. Hand engraved Sterling Silver Plated trim.



**SHOW BROWN**  
 Matching Strap Items



# Show Saddles

## Deluxe Saddle Package "Sold as a Package Only"



**NEW**

**NO. 1956**  
**15-1/2" Seat**  
Golden Tan  
EACH  
\$2298.00

### SPECIAL FEATURES

Soft and pliable seat jockey and fenders for closer contact with horse. All Silver trim is hand engraved Sterling Silver Plated and accented with a Bright Cut Edge and Jewelers Bronze Bars.



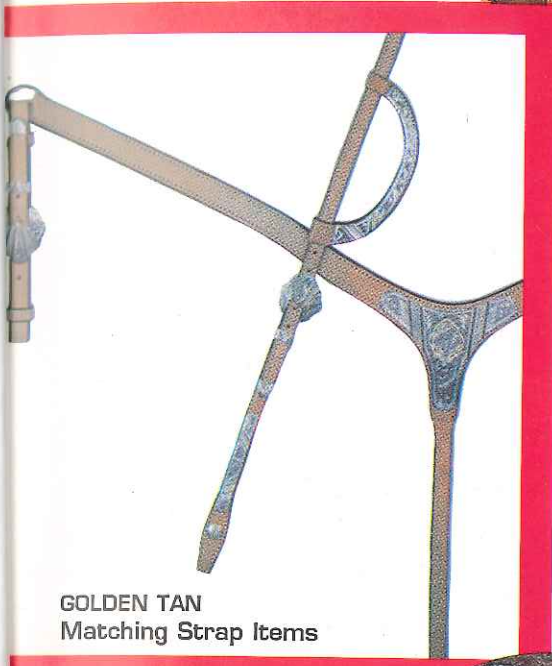
**Headstall:** Hand rubbed, doubled and stitched-mounted with trim from Big Horn's Silver Collection.  
**Breast Collar:** Hand rubbed, doubled and stitched-mounted with trim from Big Horn's Silver Collection.



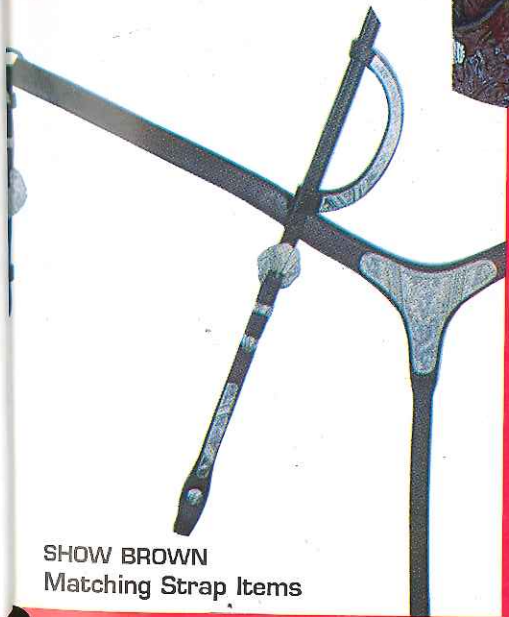
**NEW**

**NO. 1957**  
**15-1/2" Seat**  
Show Brown  
EACH  
\$2298.00

**TREE:** Fiberglass-covered Equitation Tree-12-1/2" Swell. Semi-Quarter Horse bars.  
**CANTLE:** 3-1/2" with 2" Tooled, hand sewn binding.  
**RIGGING:** Double, Stainless Steel. Dropped D.  
**SEAT:** 15-1/2".  
**FINISH:** Golden Tan or Show Brown  
**TRIM:** Hand Engraved-Sterling Silver Plated with a Bright Cut Edge, Accented with Jewelers Bronze Bars.  
**WEIGHT:** About 36 pounds.



**GOLDEN TAN**  
Matching Strap Items



**SHOW BROWN**  
Matching Strap Items



# Show Saddles

**No. 1654**

**16" Seat**



## Grain Out Seat

**TREE:** Fiberglass-covered wood, 13' Barrel front, semi-quarter horse bars.  
**RIGGING:** 7/8 position front dee ring rigging, stainless steel dees.  
**SEAT:** 16" Grainout, padded.  
**CANTLE:** 4" with 2" cantle binding.  
**TRIM:** Full floral press tooled, silver conchos and corner plates.  
**SKIRTS:** 27" x 11", Square, fleece lined, slotted for flank set.  
**FENDERS:** 19" x 8", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Leather covered laced contest.  
**FINISH:** Hand-rubbed Show Brown.  
**WEIGHT:** Approximately 20 pounds.

No. 1654 Saddle ..... Each \$950.00  
 No. 3501 Matching Headstall ..... Each \$ 34.50  
 No. 3521 Matching Reins ..... Pair \$ 27.00  
 No. 2060 Matching Breast Collar ..... Each \$ 58.00

**No. 1556**

**15" Seat**



**No. 1653**

**16" Seat**



## Rough Out Seat

**TREE:** Fiberglass-covered wood, 13' Barrel front, semi-quarter horse bars.  
**RIGGING:** 7/8 position front dee ring rigging, stainless steel dees.  
**SEAT:** 15" Roughout, padded.  
**CANTLE:** 4" with 1-1/2" cantle binding.  
**TRIM:** Full floral press tooled silver conchos and corner plates, pelican horn.  
**SKIRTS:** 25" x 11", Square, fleece lined.  
**FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Leather covered lace contest.  
**FINISH:** Hand-rubbed Golden Brown.  
**WEIGHT:** Approximately 19 pounds.

**TREE:** Fiberglass-covered wood, 13' Barrel front, semi-quarter horse bars.  
**RIGGING:** 7/8 position front dee ring rigging, stainless steel dees.  
**SEAT:** 16" Roughout, padded.  
**CANTLE:** 4" with 2" cantle binding.  
**TRIM:** Full floral press tooled silver conchos and corner plates.  
**SKIRTS:** 27" x 11", Square, fleece lined, slotted for flank set.  
**FENDERS:** 19" x 8", 2-1/2" leather reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Leather covered laced contest.  
**FINISH:** Hand-rubbed Show Brown.  
**WEIGHT:** Approximately 20 pounds.

No. 1653 Saddle ..... Each \$950.00  
 No. 3501 Matching Headstall ..... Each \$ 34.50  
 No. 3521 Matching Reins ..... Pair \$ 27.00  
 No. 2060 Matching Breast Collar ..... Each \$ 58.00

No. 1556 Saddle ..... Each \$920.00  
 No. 3100 Matching Headstall ..... Each \$ 34.50  
 No. 3021 Matching Reins ..... Pair \$ 27.00  
 No. 2059 Matching Breast Collar .. Each \$ 58.00



**No. 1552**

**15" Seat**



- TREE:** Fiberglass-covered wood, 13" Barrel front, semi-quarter horse bars.
- RIGGING:** 7/8 position front dee ring rigging, stainless steel dees.
- SEAT:** 15" Roughout, padded.
- CANTLE:** 4" with 2" cantle binding.
- TRIM:** Full floral press tooled, silver conchos and corner plates.
- SKIRTS:** 25" x 11", Square, fleece lined, slotted for flank set.
- FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.
- STIRRUPS:** Leather covered laced contest.
- FINISH:** Hand-rubbed Golden Brown.
- WEIGHT:** Approximately 19 pounds.

- No. 1552 Saddle ..... Each \$920.00
- No. 3100 Matching Headstall ..... Each \$ 34.50
- No. 3021 Matching Reins ..... Pair \$ 27.00
- No. 2059 Matching Breast Collar ..... Each \$ 58.00

## Show Saddles

**No. 1553**

**15" Seat**



- TREE:** Fiberglass-covered wood, 13" Barrel front, semi-quarter horse bars.
- RIGGING:** 7/8 position front dee ring rigging, stainless steel dees.
- SEAT:** 16" Roughout, padded.
- CANTLE:** 4" with 2" cantle binding.
- TRIM:** Full floral press tooled silver conchos and corner plates.
- SKIRTS:** 27" x 11", Square, fleece lined, slotted for flank set.
- FENDERS:** 19" x 8", 2-1/2" leather reinforced nylon stirrup straps with Blevins buckles.
- STIRRUPS:** Leather covered laced contest.
- FINISH:** Hand-rubbed Show Brown.
- WEIGHT:** Approximately 20 pounds.

- No. 1553 Saddle ..... Each \$920.00
- No. 3501 Matching Headstall ..... Each \$ 34.50
- No. 3521 Matching Reins ..... Pair \$ 27.00
- No. 2060 Matching Breast Collar ..... Each \$ 58.00

**No. 1554**

**15" Seat**



- TREE:** Fiberglass-covered wood, 13" Barrel front, semi-quarter horse bars.
- RIGGING:** 7/8 position front dee ring rigging, stainless steel dees.
- SEAT:** 15" Grainout, padded.
- CANTLE:** 4" with 2" cantle binding.
- TRIM:** Full floral press tooled silver conchos and corner plates, pelican horn.
- SKIRTS:** 25" x 11", Square, fleece lined, slotted for flank set.
- FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.
- STIRRUPS:** Leather covered lace contest.
- FINISH:** Hand-rubbed Show Brown.
- WEIGHT:** Approximately 19 pounds.

- No. 1554 Saddle ..... Each \$920.00
- No. 3501 Matching Headstall ..... Each \$ 34.50
- No. 3521 Matching Reins ..... Pair \$ 27.00
- No. 2060 Matching Breast Collar ..... Each \$ 58.00



# Show Saddles

**No. 1453**

**14" Seat**



No. 1453 Saddle ..... Each \$898.00  
 No. 3501 Matching Headstall ..... Each \$ 34.50  
 No. 3521 Matching Reins ..... Pair \$ 27.00  
 No. 2060 Matching Breast Collar ..... Each \$ 58.00

**No. 1352**

**13" Seat**



**TREE:** Fiberglass covered wood, 13" Barrel front, semi-quarter horse bars.  
**RIGGING:** 7/8 position front dee ring rigging, stainless steel dees.  
**SEAT:** 13" Roughout, padded.  
**CANTLE:** 4" with 2" cantle binding.  
**TRIM:** Full Floral press tooled, silver conchos and corner plates.  
**SKIRTS:** 22" x 11", Square, fleece lined, slotted for flank set.  
**FENDERS:** 15-1/2" x 6-1/2", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Leather covered laced contest.  
**FINISH:** Hand-rubbed Golden Brown.  
**WEIGHT:** Approximately 18 pounds.

No. 1352 Saddle ..... Each \$900.00  
 No. 3100 Matching Headstall ..... Each \$ 34.50  
 No. 3021 Matching Reins ..... Pair \$ 27.00  
 No. 2059 Matching Breast Collar ..... Each \$ 58.00

## Roughout Seat

**TREE:** Fiberglass covered wood, 13" Barrel front, semi-quarter horse bars.  
**RIGGING:** 7/8 position front dee ring rigging, stainless steel dees.  
**SEAT:** 14" Grainout, padded.  
**CANTLE:** 4" with 2" cantle binding.  
**TRIM:** Full Floral press tooled, sterling silver plated conchos and corner plates.  
**SKIRTS:** 24" x 11", Square, fleece lined, slotted for flank set.  
**FENDERS:** 16" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Laced Leather-covered.  
**FINISH:** Hand-rubbed Show Brown.  
**WEIGHT:** Approximately 19 pounds.

**No. 1454**

**14" Seat**



## Grainout Seat

**TREE:** Fiberglass covered wood, 13" Barrel front, semi-quarter horse bars.  
**RIGGING:** 7/8 position front dee ring rigging, stainless steel dees.  
**SEAT:** 14" Roughout, padded.  
**CANTLE:** 4" with 2" cantle binding.  
**TRIM:** Full Floral press tooled, sterling silver plated conchos and corner plates.  
**SKIRTS:** 24" x 11", Square, fleece lined, slotted for flank set.  
**FENDERS:** 16" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Laced Leather covered.  
**FINISH:** Hand-rubbed Show Brown.  
**WEIGHT:** Approximately 19 pounds.

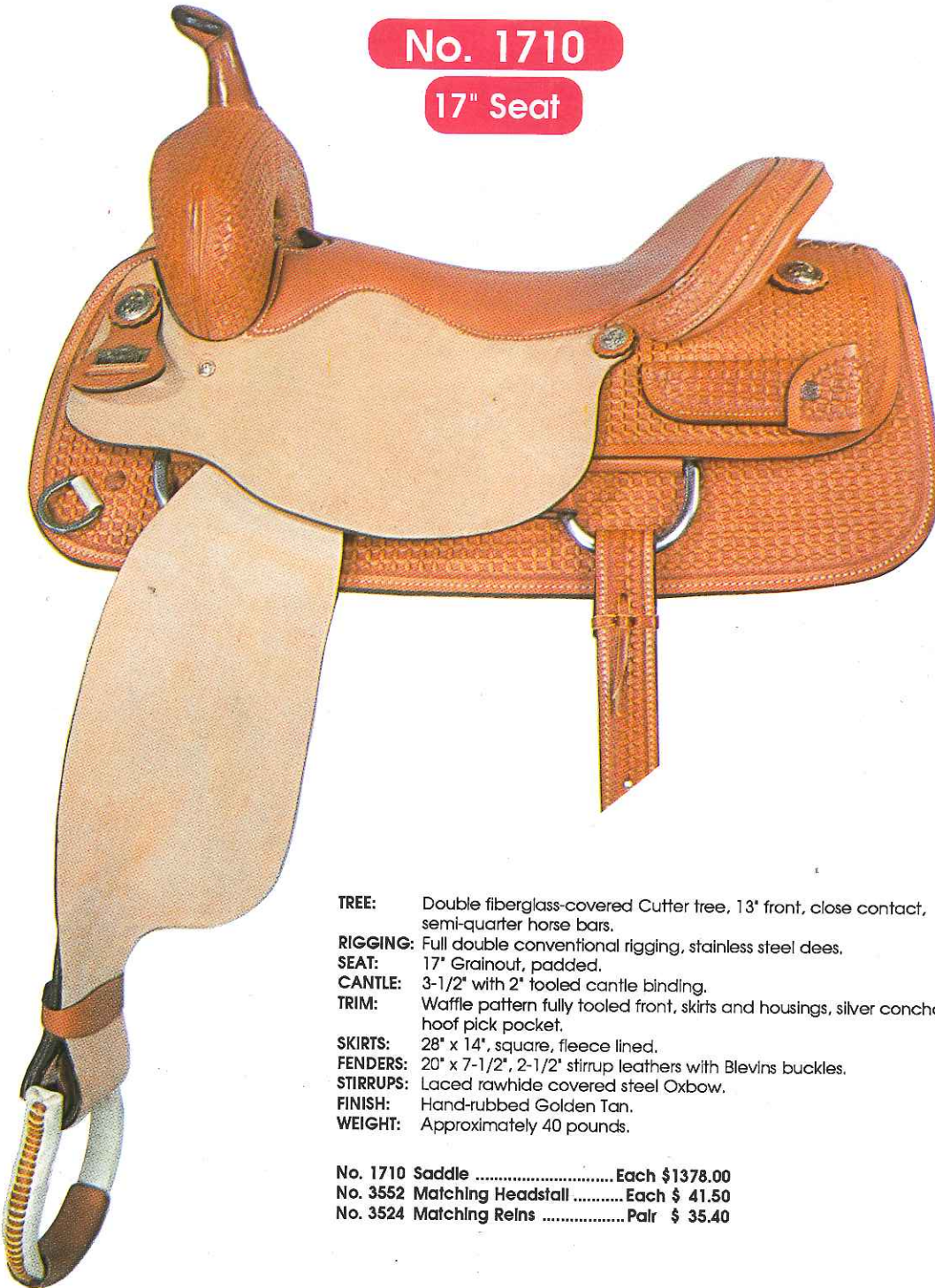
No. 1454 Saddle ..... Each \$889.00  
 No. 3501 Matching Headstall ..... Each \$ 34.50  
 No. 3521 Matching Reins ..... Pair \$ 27.00  
 No. 2060 Matching Breast Collar ..... Each \$ 58.00

# Cutting Saddles

**NEW**

**No. 1710**

**17" Seat**



- TREE:** Double fiberglass-covered Cutter tree, 13" front, close contact, semi-quarter horse bars.
- RIGGING:** Full double conventional rigging, stainless steel dees.
- SEAT:** 17" Grainout, padded.
- CANTLE:** 3-1/2" with 2" tooled cantle binding.
- TRIM:** Waffle pattern fully tooled front, skirts and housings, silver conchos, hoof pick pocket.
- SKIRTS:** 28" x 14", square, fleece lined.
- FENDERS:** 20" x 7-1/2", 2-1/2" stirrup leathers with Blevins buckles.
- STIRRUPS:** Laced rawhide covered steel Oxbow.
- FINISH:** Hand-rubbed Golden Tan.
- WEIGHT:** Approximately 40 pounds.

No. 1710 Saddle ..... Each \$1378.00  
 No. 3552 Matching Headsfall ..... Each \$ 41.50  
 No. 3524 Matching Reins ..... Pair \$ 35.40

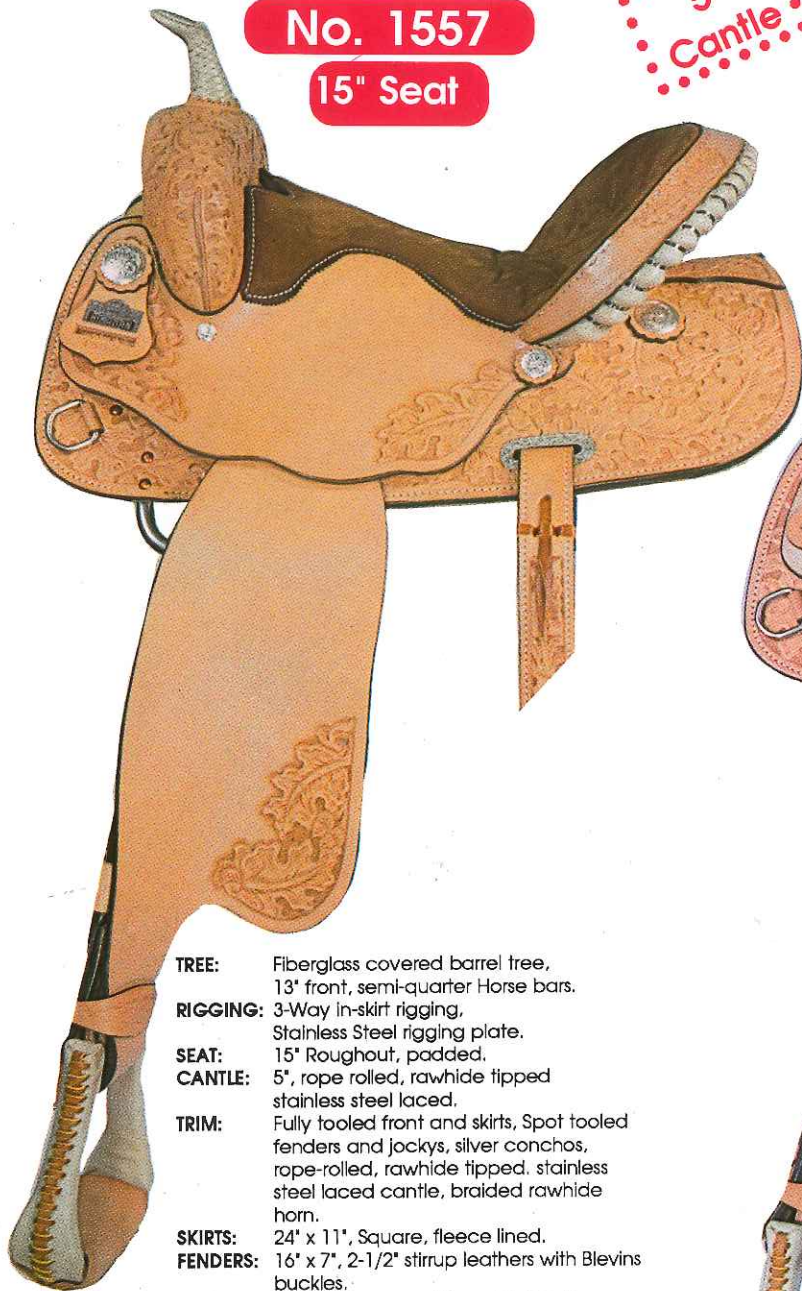


# Barrel Racers

**NEW**

**No. 1557**  
**15" Seat**

**5" Cantle**



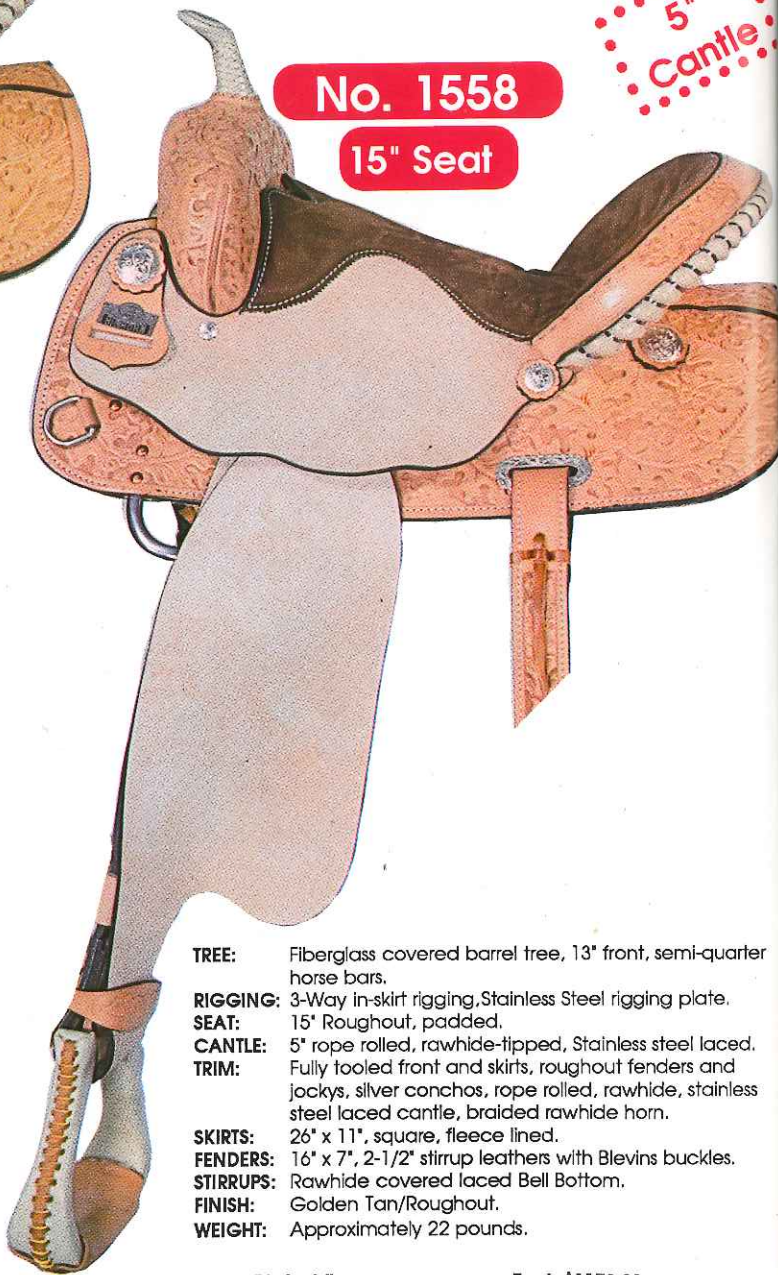
- TREE:** Fiberglass covered barrel tree, 13" front, semi-quarter Horse bars.
- RIGGING:** 3-Way in-skirt rigging, Stainless Steel rigging plate.
- SEAT:** 15" Roughout, padded.
- CANTLE:** 5", rope rolled, rawhide tipped stainless steel laced.
- TRIM:** Fully tooled front and skirts, Spot tooled fenders and jockys, silver conchos, rope-rolled, rawhide tipped, stainless steel laced cantle, braided rawhide horn.
- SKIRTS:** 24" x 11", Square, fleece lined.
- FENDERS:** 16" x 7", 2-1/2" stirrup leathers with Blevins buckles.
- STIRRUPS:** Rawhide covered laced Bell Bottoms.
- FINISH:** Golden Tan.
- WEIGHT:** Approximately 22 pounds.

No. 1557 Saddle ..... Each \$1170.00  
 No. 3500 Matching Headstall ..... Each \$ 34.50  
 No. 3520 Matching Reins ..... Pair \$ 27.00  
 No. 2360 Matching Breast Collar ..... Each \$ 49.00

**NEW**

**No. 1558**  
**15" Seat**

**5" Cantle**



- TREE:** Fiberglass covered barrel tree, 13" front, semi-quarter horse bars.
- RIGGING:** 3-Way in-skirt rigging, Stainless Steel rigging plate.
- SEAT:** 15" Roughout, padded.
- CANTLE:** 5" rope rolled, rawhide-tipped, Stainless steel laced.
- TRIM:** Fully tooled front and skirts, roughout fenders and jockys, silver conchos, rope rolled, rawhide, stainless steel laced cantle, braided rawhide horn.
- SKIRTS:** 26" x 11", square, fleece lined.
- FENDERS:** 16" x 7", 2-1/2" stirrup leathers with Blevins buckles.
- STIRRUPS:** Rawhide covered laced Bell Bottom.
- FINISH:** Golden Tan/Roughout.
- WEIGHT:** Approximately 22 pounds.

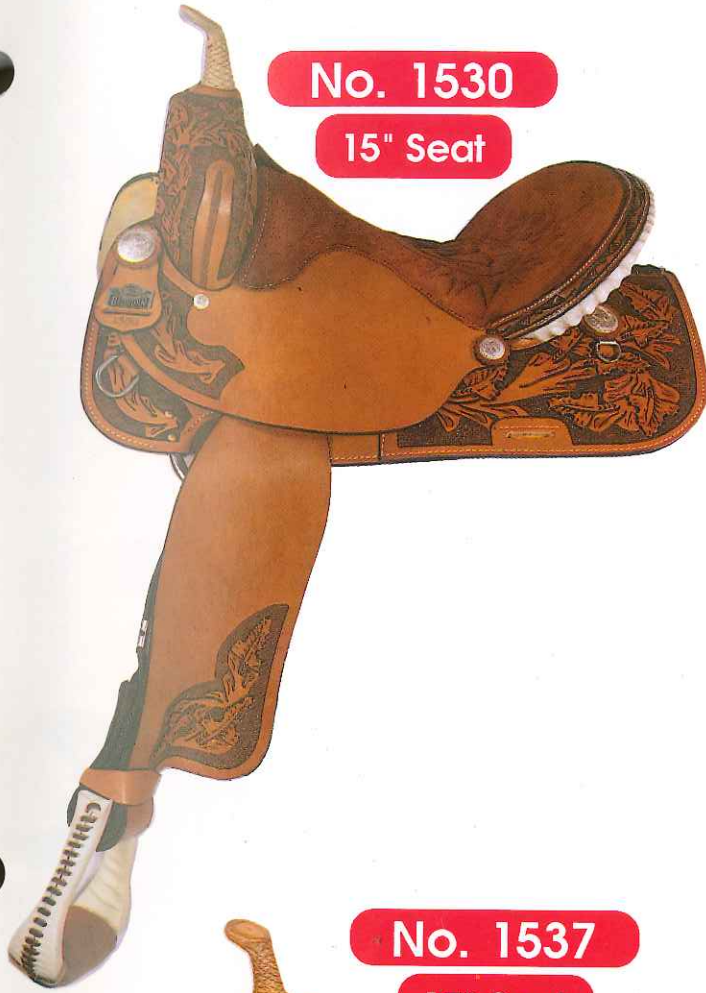
No. 1558 Saddle ..... Each \$1170.00  
 No. 3500 Matching Headstall ..... Each \$ 34.50  
 No. 3520 Matching Reins ..... Pair \$ 27.00  
 No. 2360 Matching Breast Collar ..... Pair \$ 49.00

# Barrel Racers - Fiberglass Tree



**No. 1530**

**15" Seat**



**TREE:** Fiberglass-covered wood Barrel tree, 13" front, Semi-Quarter horse bars.  
**RIGGING:** 7/8 position, stainless steel "C"-plate, In-skirt.  
**SEAT:** 15" Roughout, padded.  
**CANTLE:** 4" with 1-1/2" binding, rope-rolled, rawhide tipped.  
**TRIM:** Full floral hand tooled front and skirts, spot tooled fenders, smooth jockys, silver conchos and corner plates, braided rawhide horn, rope-rolled rawhide-tipped cantle binding.  
**SKIRTS:** 25" x 11", Square, fleece lined, slotted for flank set.  
**FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Laced rawhide Bell Bottom.  
**FINISH:** Hand-rubbed Golden Brown/Antique.  
**WEIGHT:** Approximately 21 pounds.

No. 1530 Saddle ..... Each \$1144.80  
 No. 3100 Matching Headstall ..... Each \$ 34.50  
 No. 3021 Matching Reins ..... Pair \$ 27.00  
 No. 2059 Matching Breast Collar . Each \$ 58.00

**No. 1532**

**15" Seat**



**TREE:** Fiberglass-covered wood Barrel tree, 13" front, Semi-Quarter horse bars.  
**RIGGING:** 7/8 position, stainless steel "C"-plate, In-skirt.  
**SEAT:** 15" Roughout, padded.  
**CANTLE:** 4" with 1-1/2" binding rope-rolled, rawhide tipped.  
**TRIM:** Full floral hand tooled front and skirts, roughout fenders and jockys, silver conchos, braided rawhide horn, rope-rolled, rawhide-tipped cantle binding.  
**SKIRTS:** 25" x 11", Square, fleece lined, slotted for flank set.  
**FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Laced rawhide Bell Bottom.  
**FINISH:** Hand-rubbed Golden Brown/Antique.  
**WEIGHT:** Approximately 21 pounds.

No. 1532 Saddle ..... Each \$1144.80  
 No. 3100 Matching Headstall ..... Each \$ 34.50  
 No. 3021 Matching Reins ..... Pair \$ 27.00  
 No. 2059 Matching Breast Collar . Each \$ 58.00

**No. 1537**

**15" Seat**



**TREE:** Fiberglass covered wood Barrel tree, 13" front, Semi-Quarter horse bars.  
**RIGGING:** 7/8 position, stainless steel "C"-plate, In-skirt.  
**SEAT:** 15" Roughout, padded.  
**CANTLE:** 4", Basket stamped, rope-rolled, rawhide cantle binding.  
**TRIM:** Spot hand-stamped basket weave pattern, silver conchos, smooth jockys, rawhide laced horn.  
**SKIRTS:** 23" x 14", Round, fleece lined, slotted for flank set.  
**FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Leather covered laced contest.  
**FINISH:** Hand-rubbed Golden Brown.  
**WEIGHT:** Approximately 19 pounds.

No. 1537 Saddle ..... Each \$ 989.30  
 No. 3100 Matching Headstall ..... Each \$ 34.50  
 No. 3021 Matching Reins ..... Pair \$ 27.00  
 No. 2059 Matching Breast Collar . Each \$ 58.00



# Barrel Racers - Ralide® Tree



**No. 1541**

**15" Seat**

**TREE:** Ralide® Barrel tree, 12" front, semi-quarterhorse bars.  
**RIGGING:** 7/8 position, stainless steel "C"-plate In-skirt.  
**SEAT:** 15" Roughout, padded.  
**CANTLE:** 4" with 1-1/2" cantle binding.  
**TRIM:** Spot pressed floral and basket weave pattern in front, skirts, fenders and jockys, silver conchos, dees for installing saddle strings.  
**SKIRTS:** 23" x 14", Round, fleece lined.  
**FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Leather covered laced contest.  
**FINISH:** Hand-rubbed Show Brown.  
**WEIGHT:** Approximately 21 pounds.

No. 1541 Saddle ..... Each \$ 690.00  
 No. 3101 Matching Headstall ..... Each \$ 34.50  
 No. 3521 Matching Reins ..... Pair \$ 27.00  
 No. 2060 Matching Breast Collar ..... Each \$ 58.00



**No. 1539**

**15" Seat**

**TREE:** Ralide® Barrel Tree, 12" front, semi-quarterhorse bars.  
**RIGGING:** 7/8 position, stainless steel "C"-plate In-skirt.  
**SEAT:** 15" Roughout, padded.  
**CANTLE:** 4" with 1-1/2" cantle binding.  
**TRIM:** Smooth leather front and skirts, spot press tooled fenders, leather conchos, dees for attaching saddle strings, padded jockys.  
**SKIRTS:** 23" x 14", Round, fleece lined.  
**FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Leather covered laced contest.  
**FINISH:** Hand-rubbed Golden Brown.  
**WEIGHT:** Approximately 23 pounds.

No. 1539 Saddle ..... Each \$ 667.50  
 No. 3100 Matching Headstall ..... Each \$ 34.50  
 No. 3021 Matching Reins ..... Pair \$ 27.00  
 No. 2059 Matching Breast Collar ..... Each \$ 58.00



**No. 1538**

**15" Seat**

**TREE:** Ralide® Barrel Tree, 12" front, Semi-Quarterhorse bars.  
**RIGGING:** 7/8 position, stainless steel "C"-plate In-skirt.  
**SEAT:** 15" Roughout, padded.  
**CANTLE:** 4" with 1-1/2" cantle binding.  
**TRIM:** Spot tooled floral pattern, leather conchos.  
**SKIRTS:** 23" x 14", Round, fleece lined, slotted for flank set.  
**FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Leather covered laced contest.  
**FINISH:** Hand-rubbed Golden Brown.  
**WEIGHT:** Approximately 20 pounds.

No. 1538 Saddle ..... Each \$ 590.00  
 No. 3100 Matching Headstall ..... Each \$ 34.50  
 No. 3021 Matching Reins ..... Pair \$ 27.00  
 No. 2059 Matching Breast Collar ..... Each \$ 58.00

# Barrel Racers - Ralide® Tree



**No. 1503**

**15" Seat**

**TREE:** Ralide® Barrel tree, 13" front, Semi-Quarter horse bars.  
**RIGGING:** 7/8 position, stainless steel "C"-plate, In-skirt.  
**SEAT:** 15" Roughout, padded.  
**CANTLE:** 4" with 1-1/2" rope-rolled cantle binding.  
**TRIM:** Full floral and basket stamp tooling on front and skirts, spot floral tooled fenders, sterling silver plated conchos, dees for attaching saddle strings. Roughout padded jockys.  
**SKIRTS:** 22" x 11", Round, fleece lined, slotted for flank set.  
**FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Leather covered laced contest.  
**FINISH:** Hand-rubbed Golden Brown/Anitque.  
**WEIGHT:** Approximately 21 pounds.

No. 1503 Saddle ..... Each \$ 858.00  
 No. 3100 Matching Headstall ..... Each \$ 34.50  
 No. 3021 Matching Reins ..... Pair \$ 27.00  
 No. 2059 Matching Breast Collar . Each \$ 58.00



**No. 1535**

**15" Seat**

**TREE:** Ralide®, 13" Barrel front, Semi-Quarter horse bars.  
**RIGGING:** 7/8 position, stainless steel "C"-plate, In-skirt.  
**SEAT:** 15" Roughout, padded.  
**CANTLE:** 4" with 1-1/2" cantle binding.  
**TRIM:** Full floral press tooled, roughout fenders and jockys, rope-rolled, rawhide tipped cantle, braided rawhide horn with horn cap, dees for attaching saddle strings.  
**SKIRTS:** 24" x 11", Square, fleece lined, slotted for flank set.  
**FENDERS:** 16" x 7", 2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Laced rawhide Bell Bottom.  
**FINISH:** Hand-rubbed Golden Brown.  
**WEIGHT:** Approximately 21 pounds.

No. 1535 Saddle ..... Each \$ 887.80  
 No. 3100 Matching Headstall ..... Each \$ 34.50  
 No. 3021 Matching Reins ..... Pair \$ 27.00  
 No. 2059 Matching Breast Collar . Each \$ 58.00



**No. 1507**

**15" Seat**

**TREE:** Ralide® Barrel Tree, 13" front, Semi-Quarter horse bars.  
**RIGGING:** 7/8 position, stainless steel "C"-plate, In-skirt.  
**SEAT:** 15" Roughout, padded.  
**CANTLE:** 4" with 1-1/2" tooled and rope-rolled, cantle binding.  
**TRIM:** Fully press-tooled front and skirts, soft leather lined roughout jockys and fenders, silver conchos, dees for attaching saddle strings.  
**SKIRTS:** 22" x 11", Square, fleece lined, slotted for flank set.  
**FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.  
**STIRRUPS:** Leather covered laced contest style.  
**FINISH:** Hand-rubbed Golden Brown/Antique.  
**WEIGHT:** Approximately 21 pounds.

No. 1507 Saddle ..... Each \$ 898.00  
 No. 3100 Matching Headstall ..... Each \$ 34.50  
 No. 3021 Matching Reins ..... Pair \$ 27.00  
 No. 2059 Matching Breast Collar . Each \$ 58.00



# Barrel Racers

No. 1432

14" Seat



## Fiberglass Tree

- TREE:** Fiberglass covered wood Barrel Tree, 13" front, Semi-Quarter horse bars.
- RIGGING:** 7/8 position, stainless steel "C"-plate In-skirt.
- SEAT:** 14" Roughout, padded.
- CANTLE:** 4" with 1-1/2" rope-rolled rawhide-tipped binding.
- TRIM:** Fully floral hand tooled front and skirts, roughout fenders and jockys, silver con chos, braided rawhide horn, rope-rolled rawhide-tipped cantle binding.
- SKIRTS:** 24" x 11", Square, fleece lined, slotted for flank set.
- FENDERS:** 17" x 7", 2-1/2" leather-reinforced nylon stirrup straps with Blevins buckles.
- STIRRUPS:** Laced rawhide Bell Bottom.
- FINISH:** Hand-rubbed Golden Brown/Antique.
- WEIGHT:** Approximately 21 pounds.

- No. 1432 Saddle ..... Each \$1144.80
- No. 3100 Matching Headstall ..... Each \$ 34.50
- No. 3021 Matching Reins ..... Pair \$ 27.00
- No. 2059 Matching Breast Collar ... Each \$ 58.00

No. 1435

14" Seat



## Ralide® Tree

- TREE:** Ralide®, 13" Barrel front, Semi-Quarter horse bars.
- RIGGING:** 7/8 position, stainless steel "C"-plate, In-skirt.
- SEAT:** 14" Roughout, padded.
- CANTLE:** 4" with 1-1/2" cantle binding.
- TRIM:** Full floral press tooled, roughout fenders and jockys, rope-rolled, rawhide-tipped cantle, braided rawhide horn with horn cap, dees for attaching saddle strings.
- SKIRTS:** 23" x 11", Square, fleece lined, slotted for flank set.
- FENDERS:** 16" x 7", 2" leather-reinforced nylon stirrup straps with Blevins buckles.
- STIRRUPS:** Laced rawhide Bell Bottom.
- FINISH:** Hand-rubbed Golden Brown.
- WEIGHT:** Approximately 21 pounds.

- No. 1435 Saddle ..... Each \$ 887.80
- No. 3100 Matching Headstall ..... Each \$ 34.50
- No. 3021 Matching Reins ..... Pair \$ 27.00
- No. 2059 Matching Breast Collar ..... Each \$ 58.00



**NEW**

# Roping Saddles



**No. 1618**  
**16" Seat**



**TREE:** Double fiberglass-covered Roper tree, 13" front, semi-quarter horse bars.  
**RIGGING:** 7/8 position, conventional rigging, stainless steel dees.  
**SEAT:** 16" Roughout, padded.  
**CANTLE:** 3-1/2" with 2" cantle binding.  
**TRIM:** Fully hand-tooled floral design, silver conchos.  
**SKIRTS:** 28" x 13", Square, fleece lined.  
**FENDERS:** .19" x 9", 3" stirrup leathers with Blevins buckles.  
**STIRRUPS:** Leather covered laced Deep Roper.  
**FINISH:** Hand rubbed Golden Tan.  
**WEIGHT:** Approximately 40 pounds.

No. 1618 Saddle ..... Each \$1396.00  
 No. 3552 Matching Headstall ..... Each \$ 41.50  
 No. 3524 Matching Reins ..... Pair \$ 35.40  
 No. 2382 Matching Breast Collar ..... Each \$ 135.00

**No. 1600**  
**16" Seat**



**NEW**

**Low Front**

**TREE:** Double fiberglass-covered Roper tree, 13" front, semi-quarter horse bars.  
**RIGGING:** 7/8 position, conventional rigging, stainless steel dees.  
**SEAT:** 16" Roughout, padded.  
**CANTLE:** 3-1/2" with 2" cantle binding.  
**TRIM:** Spot tooled and basket stamp pattern, silver conchos, smooth leather jockys.  
**SKIRTS:** 28" x 13", Square, fleece lined.  
**FENDERS:** 19" x 9", 3" stirrup leathers with Blevins buckles.  
**STIRRUPS:** Rawhide covered, laced Deep Roper.  
**FINISH:** Hand-rubbed Golden Tan.  
**WEIGHT:** Approximately 40 pounds.

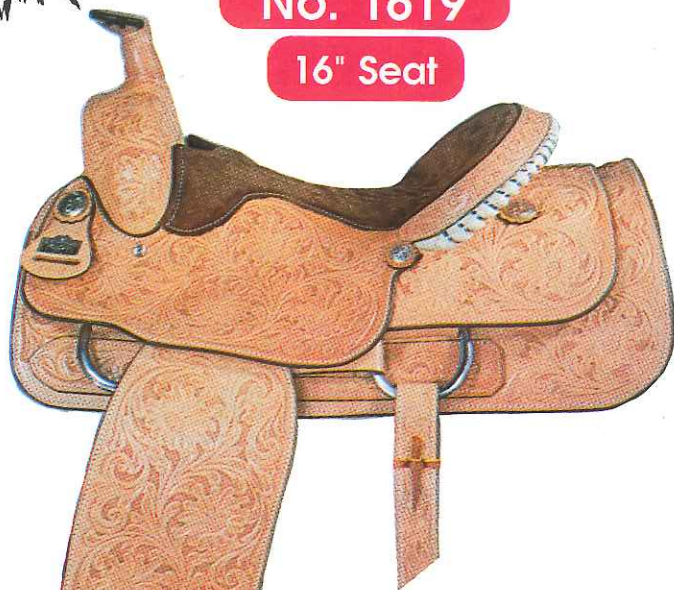
No. 1600 Saddle ..... Each \$1060.00  
 No. 3552 Matching Headstall ..... Each \$ 41.50  
 No. 3524 Matching Reins ..... Pair \$ 35.40  
 No. 2382 Matching Breast Collar ..... Each \$ 135.00

# Roping Saddles



**No. 1619**

**16" Seat**



**TREE:** Double fiberglass covered Roper tree, 13" front, semi-quarter horse bars.  
**RIGGING:** 7/8 position, conventional rigging, stainless steel dees.  
**SEAT:** 16", Roughout, padded.  
**CANTLE:** 3-1/2" with 2" rope rolled, stainless steel laced Rawhide cantle binding.  
**TRIM:** Fully floral tooled, silver conchos, rope rolled, silver laced Rawhide cantle.  
**SKIRTS:** 28" x 13", Square, fleece lined.  
**FENDERS:** 19" x 9", 3" stirrup leathers with Blevins buckles.  
**STIRRUPS:** Laced Rawhide Deep Roper.  
**FINISH:** Hand-rubbed Golden Tan.  
**WEIGHT:** Approximately 42 pounds.

No. 1619 Saddle ..... Each \$1450.00  
 No. 3552 Matching Headstall ..... Each \$ 41.50  
 No. 3524 Matching Reins ..... Pair \$ 35.40  
 No. 2382 Matching Breast Collar ..... Each \$ 135.00

**No. 1617**

**16" Seat**



**TREE:** Double fiberglass covered Roper tree, 13" front, semi-quarter horse bars.  
**RIGGING:** 7/8 position, conventional rigging, stainless steel dees.  
**SEAT:** 16" Roughout, padded.  
**CANTLE:** 3-1/2" with 2" cantle binding.  
**TRIM:** Floral tooled front, back housings and wear leathers, Roughout skirts, fenders and jockys, silver conchos, rope-rolled, stainless steel laced Rawhide cantle.  
**SKIRTS:** 28" x 13", Square, fleece lined.  
**FENDERS:** 19" x 9", 3" stirrup leathers with Blevins buckles.  
**STIRRUPS:** Laced Rawhide Deep Roper.  
**FINISH:** Hand rubbed Golden Tan and Roughout.  
**WEIGHT:** Approximately 42 pounds.

No. 1617 Saddle ..... Each \$1450.00  
 No. 3552 Matching Headstall ..... Each \$ 41.50  
 No. 3524 Matching Reins ..... Pair \$ 35.40  
 No. 2382 Matching Breast Collar ..... Each \$ 135.00

# Roping Saddles - Bowman Tree



**No. 1731**

**17" Seat**



**TREE:** Bullhide covered Bowman tree, 13" front, semi-quarter horse bars.  
**RIGGING:** 7/8 position, conventional, stainless steel dees.  
**SEAT:** 17" Roughout, padded.  
**CANTLE:** 3-1/2", with 2" hand sewn binding.  
**TRIM:** Plain. Leather conchos, latigo-wrapped horn, rear saddle strings  
**SKIRTS:** 28" x 13", Square, fleece lined.  
**FENDERS:** 19" x 9", 3" stirrup leathers with Blevins buckles.  
**STIRRUPS:** Leather covered laced Deep Roper.  
**FINISH:** Hand-rubbed Show Brown.  
**WEIGHT:** Approximately 43 pounds.

No. 1731 Saddle ..... Each \$1450.00  
 No. 3553 Matching Headstall ..... Each \$ 41.50  
 No. 3525 Matching Reins ..... Pair \$ 35.40  
 No. 2367 Matching Breast Collar ... Each \$ 63.50

**No. 1631**

**16" Seat**



**TREE:** Bullhide covered Bowman tree, 13" front, semi-quarter horse bars.  
**RIGGING:** 7/8 position, conventional, stainless steel dees.  
**SEAT:** 16" Roughout, padded.  
**CANTLE:** 3-1/2", with 2" hand sewn binding.  
**TRIM:** Latigo-wrapped horn, leather conchos, plain. Rear Saddle strings.  
**SKIRTS:** 28" x 13", Square, fleece lined.  
**FENDERS:** 19" x 9", 3" stirrup leathers with Blevins buckles.  
**STIRRUPS:** Leather covered laced Deep Roper.  
**FINISH:** Hand-rubbed Show Brown.  
**WEIGHT:** Approximately 42 pounds.

No. 1631 Saddle ..... Each \$1390.00  
 No. 3553 Matching Headstall ..... Each \$ 41.50  
 No. 3525 Matching Reins ..... Pair \$ 35.40  
 No. 2367 Matching Breast Collar ... Each \$ 63.50



# Roping Saddles - T.M. Tree



**No. 1632**

**15-1/2" Seat**



**TREE:** Bullhide covered T.M. Tree, 13" front, semi-quarter horse bars.  
**RIGGING:** 7/8 position conventional rigging, stainless steel dees.  
**SEAT:** 15-1/2" Roughout, padded.  
**CANTLE:** 3-1/2".  
**TRIM:** Combination floral and basket stamp tooled front, housings and skirts, spot tooled fenders and jockys, rope rolled, stainless steel laced, rawhide tipped cantle, silver conchos, dees for attaching saddle strings.  
**SKIRTS:** 28" x 13", Square, fleece lined.  
**FENDERS:** 19" x 9", 3" stirrup leathers with Blevins buckles.  
**STIRRUPS:** Laced rawhide Deep Roper.  
**FINISH:** Hand rubbed Golden Tan.  
**WEIGHT:** Approximately 40 pounds.

No. 1632 Saddle ..... Each \$1550.00  
 No. 3552 Matching Headstall ..... Each \$ 41.50  
 No. 3524 Matching Reins ..... Pair \$ 35.40  
 No. 2382 Matching Breast Collar ... Each \$ 135.00

**No. 1625**

**15-1/2" Seat**

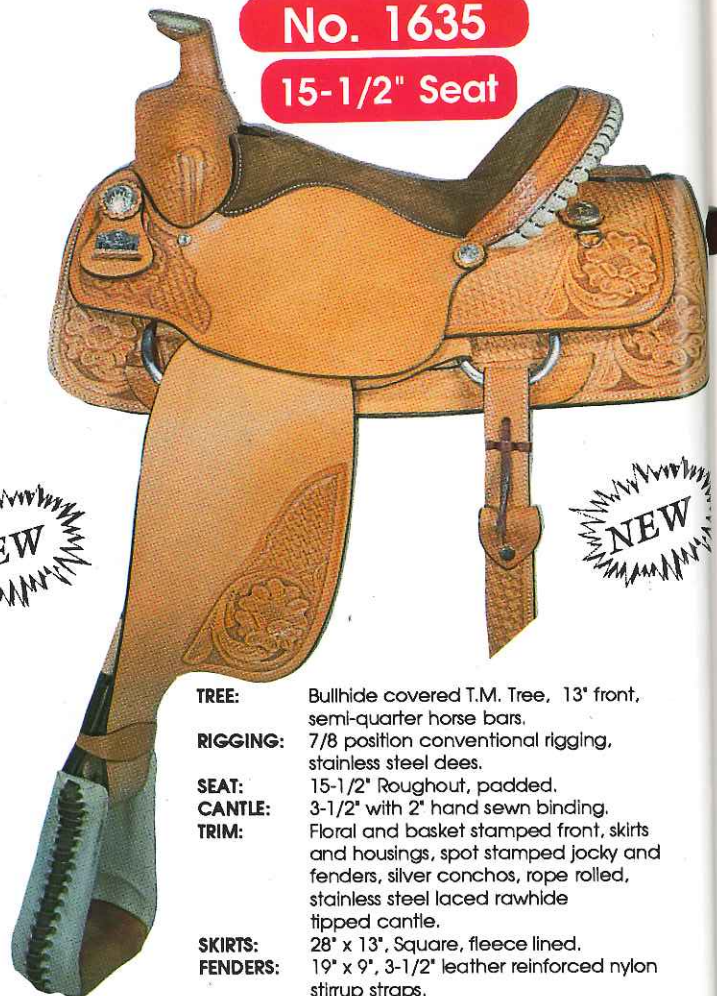


**TREE:** Bullhide covered T.M. Tree, 13" front, semi-quarter horse bars.  
**RIGGING:** 7/8 position conventional, stainless steel dees.  
**SEAT:** 15-1/2" Roughout, padded.  
**CANTLE:** 3-1/2" with 2" hand sewn binding.  
**TRIM:** Fully basket stamped front, skirts and housings, spot stamped jockys and fenders, leather conchos, saddle strings.  
**SKIRTS:** 27" x 13", Square, fleece lined.  
**FENDERS:** 19" x 9", 3" stirrup leathers with Blevins buckles.  
**STIRRUPS:** Leather covered laced Deep Roper.  
**FINISH:** Hand rubbed Golden Tan.  
**WEIGHT:** Approximately 40 pounds.

No. 1625 Saddle ..... Each \$1500.00  
 No. 3552 Matching Headstall ..... Each \$ 41.50  
 No. 3524 Matching Reins ..... Pair \$ 35.40  
 No. 2382 Matching Breast Collar Each \$ 135.00

**No. 1635**

**15-1/2" Seat**



**TREE:** Bullhide covered T.M. Tree, 13" front, semi-quarter horse bars.  
**RIGGING:** 7/8 position conventional rigging, stainless steel dees.  
**SEAT:** 15-1/2" Roughout, padded.  
**CANTLE:** 3-1/2" with 2" hand sewn binding.  
**TRIM:** Floral and basket stamped front, skirts and housings, spot stamped jocky and fenders, silver conchos, rope rolled, stainless steel laced rawhide tipped cantle.  
**SKIRTS:** 28" x 13", Square, fleece lined.  
**FENDERS:** 19" x 9", 3-1/2" leather reinforced nylon stirrup straps.  
**STIRRUPS:** Laced Rawhide Deep Roper.  
**FINISH:** Hand rubbed Golden Tan.  
**WEIGHT:** Approximately 40 pounds.

No. 1635 Saddle ..... Each \$1550.00  
 No. 3552 Matching Headstall ..... Each \$ 41.50  
 No. 3524 Matching Reins ..... Pair \$ 35.40  
 No. 2382 Matching Breast Collar ... Each \$ 135.00